

IMPORTANT!

This specification is intended for use with **“YVA” Series Line Valve Assemblies.**
MAKE SURE YOU ARE USING THE CORRECT SPECIFICATION!

REFERENCE DATA:

Pressure

Proof: 25,000 PSIG Minimum
Test: System Service Pressure up to 6000 PSIG Maximum

Temperature - Storage

Minimum: -65 F
Maximum: 155 F

Temperature - Operating

Minimum: -50 F
Maximum: 120 F

Cycle Life:

Minimum: 5000 cycles

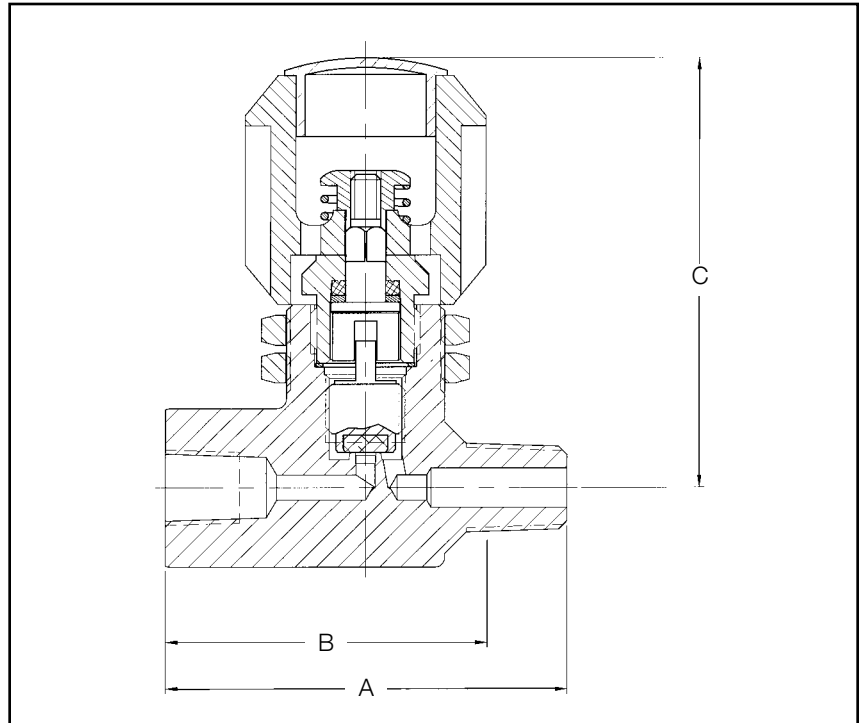
**CONFORMS TO ALL
REQUIREMENTS OF:**

MIL-DTL-2E DOD
Specification for Gas Cylinder Valves

CGA V-9
Standard for Gas Cylinder Valves

CGA S - 1.1
Standard for Pressure Relief Devices

CGA V-1
Compressed Gas Cylinder Valve
Outlet and Inlet Connections



“YVA” SERIES LINE VALVES

(See Repair Section for detail parts breakdown)

TORQUE VALUES FOR “YVA” SERIES LINE VALVES

Description	Torque
Operating Torque @ 0 PSIG Inlet Pressure	1 - 2 in. lb.
Closing Torque @ 2000 PSIG Inlet Pressure	2 - 3 in. lbs.
Bonnet Installation Torque	25 to 30 ft. lbs.
Stem Nut Installation Torque	Nut Flush with top of Stem

MATERIALS OF CONSTRUCTION FOR “YVA” SERIES LINE VALVES

Part Description	Material of Construction
Body	Forging Brass UNS Alloy #37700, Chrome Plated
Bonnet	Free Machining Brass, UNS ASTM B-16-53, Chrome Plated
Gasket	Copper
Handwheel	Lexan®
Handwheel Cap	Lexan®
Lower Plug	Leaded Naval Brass, UNS Alloy #C34200
Lower Plug Seat	Nylon: Zytel® 101 or Celanese 1000-11
Packing (3506-18)	Viton®
Packing (3506-7)	Virgin Teflon®
Panel Mount Nut (as required)	Free Machining Brass, UNS Alloy #36000, Chrome Plated
Spring	Type 302 Stainless Steel, Passivated
Stem	Aluminum Silicon Bronze Alloy # 708-8, Nickel Plated
Stem Nut	Free Machining Brass, UNS Alloy 36000

FLOW AND DIMENSIONS FOR “YVA” SERIES LINE VALVES: FOR ALL OUTLET TYPES

FLOW DATA	Seat Orifice Diameter (inches)		0.120
	Flow Constant: Cv - Full Open		0.284
	Flow CFM @ 2000 PSIG Inlet		280
APPROXIMATE DIMENSIONS (INCHES) FOR ALL INLET TYPES	Overall Length	(A)	2.50
	Length of Valve Installed in Line*	(B)	2.11
	Centerline of Inlet to Top of Handwheel	(C)	2.70

* Valves with tapered threaded inlets are calculated to 7 ¾ threads engagement.