ASSEMBLY NOTES:
A. BRAZE (SILVER SOLDER) TUBE (ITEM 03) TO FITTING (ITEM 01).
B. ASSEMBLE NUT (ITEM 02) TO TUBE WITH THREADS FACING CONE FITTING (ITEM 04).
C. BRAZE (SILVER SOLDER) FITTING (ITEM 04) TO TUBE.
D. ASSY. MUST BE FREE OF ALL POST BRAZING OXIDIZING BLEMISHES BY FINISHING PROCESS.

NOTES:
1. MATERIAL: SEE COMPONENT SPECIFICATIONS.
2. FINISH: AQUA-POLISH, BRIGHT-DIP OR EQUIVALENT.
3. CLEAN: UNLESS OTHERWISE SPECIFIED, PER IN-HOUSE DOC GAP-003.
4. MARKING: UNLESS OTHERWISE SPECIFIED, PER IN-HOUSE DOC. ESR-005.

REMOVE ALL BURRS & SHARP EDGES.