ASSEMBLY NOTES:
1. BRAZE (SILVER SOLDER) FITTING (ITEM 01) TO TUBE (ITEM 02).
2. ASSEMBLE NUT (ITEM 03) ON TUBE WITH THREADS FACING SMALL CONE FITTING.
3. BRAZE (SILVER SOLDER) SMALL CONE FITTING (ITEM 04) TO TUBE.
4. ASSY. MUST BE FREE OF ALL POST BRAZING OXIDIZING BLEMISHES BY FINISHING PROCESS.