1
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 REV
 ECO
 Release
 Drawn
 REVISION HISTORY

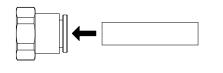
 10
 2018-023
 2018-08-16
 SGO
 Product Insert Drawing

DO NOT ATTEMPT TO REMOVE REGULATOR FROM CYLINDER WHILE UNDER PRESSURE!

The regulator grip-nut will be difficult to turn while under pressure, and doing so will destroy the regulator inlet O-ring. Bleed-off pressure by closing the main cylinder valve and then disconnect the outlet tubing from the regulator.



TUBING CONNECTION



A

В

D

INSERTING

Push in the tubing

REMOVING

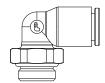


- Push in the connector collar
- 2. Pull the tube straight back while holding the collar in

To INSERT TUBING: push the tubing into the connector until resistance is felt, **then push a little further, about 1/8 inch [3 mm].** Gently tug on the tubing to make sure it is captured.

To REMOVE TUBING: push the tubing in slightly, then push in the connector collar while pulling gently on the tubing.

When removing tubing, <u>DO NOT</u> pull on the tubing without pushing in the collar, as this will likely damage the connector.



1

Note: Alternate outlet fitting provided.

- Replace installed fitting as preferred.
- Maintain cleanliness for oxygen service.
- Torque to 20 in-lbs.
- No Teflon tape required.

GENERAL SPECIFICATIONS

Material: UNS C36000 (CDA-360) Brass

UNS A96061 (6061-T6) Aluminum

Weight: 3.3 oz [94 g]

Inlet Fitting: CGA-540N

Outlet Fitting: G-1/8 BSPP x 6mm Tube

Inlet Pressure Rating: 2400 PSI MAX

Regulated Outlet: 16 ± 2 PSI (Dynamic) (NOM 1 Bar)

20 ± 2 PSI (Static)

Average Flow Rate: 40 L/min

Temperature Range: -50°F to +130°F [-45°C to +55°C]

Spare O-ring: MH p/n 09001-0011-90 (CGA-540)
See also: MH document 5SREG-1052-00

UNLESS OTHERWISE SPECIFIED, DIMENSIONS

ARE IN INCHES. TOLERANCES ARE:

0.0 ± ±0.015

0.005

ANGLES ± 3°

THIS DOCUMENT A

SHALL NOT BE USED

HIGH EAS CO. TH

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THIRD ANGLE PROJECTION DRAWN SGO 2018-08-09 DWG TITLE EOS Regulator, CGA-540 x 6mm Tube, Axial [Insert]

CHECKED DWG NUMBER SIREG-1052-00 DWG REV. 10

DO NOT SCALE APP

INV. PART NUMBER 00REG-1052-00 PROD. NAME EOS-CGA-1P-A

В

C

D

D NOT SCALE DRAWING DWG FORMAT: DWG SCALE DWG SHEET 1 OF 1 DWG A SIZE 11x81/2

2

Insert #: 5IREG-1052-00