

1		2		3		4									
A				REVISION HISTORY											
				<table><tr><th>REV</th><th>ECO NO. YYYY-MM-DD</th><th>NAME</th><th>NOTES</th></tr><tr><td>-0</td><td>2017-035 2017-11-27</td><td>SGO</td><td>New Assembly Drawing for Transfiller Adapter subassembly</td></tr><tr><td>-1</td><td>2023-012 2023-03-14</td><td>JPA</td><td>Drawing and BOM update due to dust cap changes.</td></tr></table>				REV	ECO NO. YYYY-MM-DD	NAME	NOTES	-0	2017-035 2017-11-27	SGO	New Assembly Drawing for Transfiller Adapter subassembly
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B															
C															
D															

Key

1 Item #

1 Note

Assembly Notes:

[1] Apply Teflon tape to male NPT threads prior to assembly

2. Slip Nut (2) over Nipple (1); Install Nipple (1) into Elbow (3) as shown and torque together as required for NPT connection

3. Pressure-test assembly to 3000 PSIG

4. Affix Dust Caps (4,5); Bag Spare O-ring (6) **[DO NOT LUBE]** separately in 2-mil bag. If building for stock, bag completed assembly per ESR-008 in 4 mil bag together with spare O-ring and p/n tag and submit to inventory. If building concurrently with consuming assembly, item need only be marked and packaged as necessary to forward to next operation.

Item	Qty	Part Number	Rev	Description
1	1	00HDW-0373-02	-	Transfiller Nipple Assy, DIN-477-9N to 1/4 MNPT, Euro-Adapter
2	1	00HDW-0376-00	A	Nut, DIN-477-9
3	1	00HDW-0328-00		Adapter Elbow , 1/4-18 FNPT x JIC-4M, Brass
4	1	(Non-Inventory)		Dust Cap, 7/16 SAE-4
5	1	00VEN-0016-00		Dust Cap, Ø 1-3/8 id x 1h, Black (DIN-477N)
6	1	09001-3113-70		[Spare] O-ring, EPDM, 2-113, E70

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS
ARE IN INCHES. TOLERANCES ARE:
0.X ±0.015 ANGLES ± 3°
0.XX ±0.010 FRACTIONS ± 1/64
0.XXX ±0.005

INTERPRET GD&T PER ASME 14.5 63

THIRD ANGLE
PROJECTION

DO NOT SCALE
DRAWING

MH MOUNTAIN HIGH E&S CO.
REDMOND, OR. USA

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DWG TITLE
**Transfiller Subassy, JIC-4M Supply Adapter,
DIN-477-9N, Right-Angle**

DWG NUMBER
00GSE-920-000

DWG REV. **-1**

DWG FORMAT:
ESR-002 Rev H [20]

DWG SCALE

DWG SHEET **1** OF **1**

DWG SIZE **A**
11x8½

Insert #: 5IGSE-0920-00