

4

3

2

1

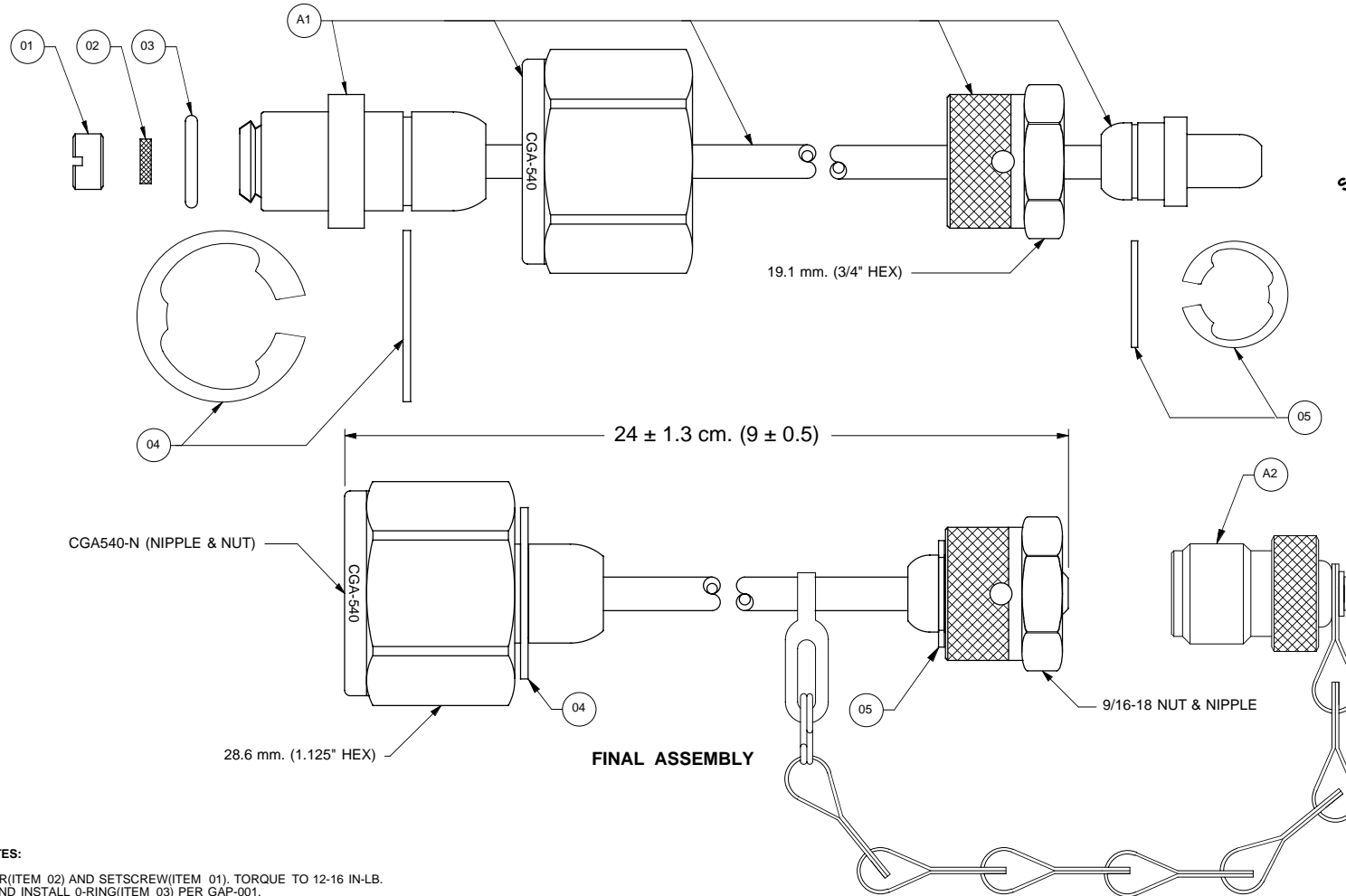
NOTES:

1. MATERIAL: SEE COMPONENT SPECIFICATIONS.
2. FINISH: NONE.
3. CLEAN: UNLESS OTHERWISE SPECIFIED, PER AIR-1176A SEC. 5.
4. MARKING: UNLESS OTHERWISE SPECIFIED, PER IN-HOUSE DOC. ESR-005.

REMOVE ALL BURRS & SHARP EDGES

REVISION HISTORY

REV	DATE	E. C. O. / APPR.	NOTES
A	02-20-01	PLM	ADDED CHAIN & CAP ASSY.



SOURCE CONTROL DOCUMENT
FOR REFERENCE ONLY
ASSY. DETAIL FOR
PRODUCT P/N TA916-N

ASSEMBLY NOTES:

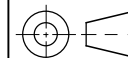
1. INSERT FILTER (ITEM 02) AND SETSCREW (ITEM 01), TORQUE TO 12-16 IN-LB.
2. LUBRICATE AND INSTALL O-RING (ITEM 03) PER GAP-001
3. SLIDE LARGE NUT AGAINST SHOULDER AND INSTALL RETAINING RING (ITEM 04).
4. SLIDE SMALL NUT AGAINST SHOULDER AND INSTALL RETAINING RING (ITEM 05).

REF	QTY	DWG / PART NO.	REV	SUB-ASSY.	NOMENCLATURE
01	01	RG10-202	A	-	SETSCREW, HOLLOW
02	01	9025-003	-	-	FILTER
03	01	9001-904	-	-	O-RING
A1	01	-	-	TA54-111	ASSY, TUBE (CGA-540 NIP / SCOTT)
04	01	9005-001	-	-	RING, RETAINING
05	01	9005-002	-	-	RING, RETAINING
A2	01	-	-	CP02-102	ASSY, CHAIN AND CAP

UNLESS OTHERWISE SPECIFIED DIMS ARE IN INCHES.
TOLERANCES ARE:

0.X	±0.015	ANGLES	FRACTIONS	63
0.XX	±0.010	± 0.5°	± 1/64	✓
0.XXX	±0.005			

INTERPRET DIM AND TOL PER ASME Y14.5

THIRD ANGLE
PROJECTION.

<CR> KEY CHARACTERISTICS

<MA> PER CORP. DOC: ESR-001

NO.
-0-

MH MOUNTAIN HIGH
E & S CO.
REDMOND, OR. USA

ASSY, CGA540-NIP/SCOTT (SCD)

DWG. #: TA54-112

REV A

ISSUED:	11-22-99	MATERIAL:	NOTE 1
DRAWN:	PLM	FINISH:	NOTE 2
ENGINEER:	PLM	CLEAN:	NOTE 3
APPR:	PLM	MARKING:	NOTE 4

SIZE A

SHEET 1 OF 1

DO NOT SCALE DRAWING

4

3

2

1

D

D

C

C

B

B

A

A