

## Swagelok Tube Fittings

### Up to 1 in./25 mm

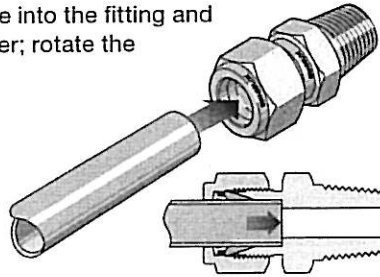
These instructions apply both to traditional fittings and to fittings with the advanced back-ferrule geometry.

Fully insert the tube into the fitting and against the shoulder; rotate the nut finger-tight.

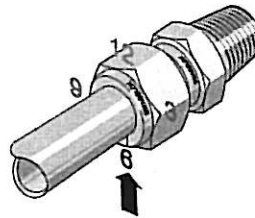
**High-pressure applications and high safety-factor systems:**

*Further tighten the nut until the tube will not turn*

*by hand or move axially in the fitting.*



Mark the nut at the 6 o'clock position.



For 1/16, 1/8, and 3/16 in.; 2, 3, and 4 mm tube fittings, tighten the nut three-quarters turn to the 3 o'clock position.

