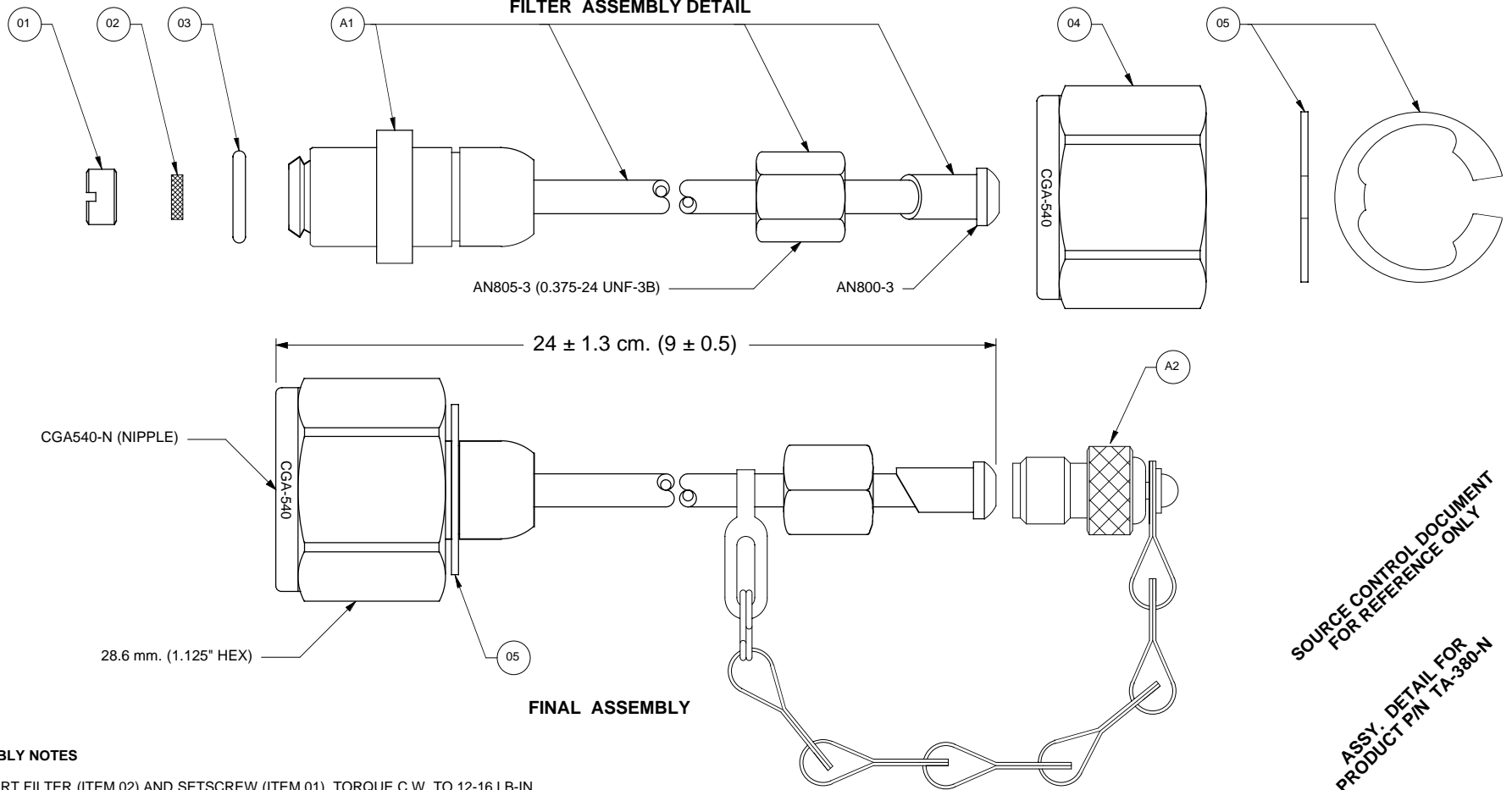


- NOTES:**
 1. MATERIAL: BRASS AND COPPER; WEIGHT: 0.23 Kg. (6 Oz.)
 2. FINISH: NONE.
 3. CLEAN: UNLESS OTHERWISE SPECIFIED, PER AIR-1176A SEC. 5.
 4. MARKING: UNLESS OTHERWISE SPECIFIED, PER IN-HOUSE DOC. ESR-005.

REMOVE ALL BURRS & SHARP EDGES

REVISION HISTORY			
REV	DATE	E. C. O. / APPR.	NOTES
A	02-12-01	PLM.	ADDED CHAIN & CAP ASSY.



SOURCE CONTROL DOCUMENT
FOR REFERENCE ONLY

ASSY. DETAIL FOR
PRODUCT PIN TA-380-N

ASSEMBLY NOTES

- A: INSERT FILTER (ITEM 02) AND SETSCREW (ITEM 01). TORQUE C.W. TO 12-16 LB-IN.
 B: LUBRICATE AND INSTALL O-RING (ITEM 03) PER GAP-001.
 C: SLIDE NUT (ITEM 04) AGAINST SHOULDER AND INSTALL RETAINING RING (ITEM 05).

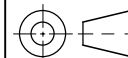
REF	QTY	DWG / PART NO.	REV	SUB-ASSY.	NOMENCLATURE
01	01	RG10-202	A	-	SETSCREW, HOLLOW
02	01	9025-003	-	-	FILTER
03	01	9001-904	-	-	O-RING (SAE-4; 2-904)
A1	01	-	A	TA54-101	ASSY, TUBE CGA540-N/AN800
04	01	9077-002	-	-	NUT, CGA-540
05	01	9005-001	-	-	RING, RETAINING
A2	01	-	-	CP01-101	ASSY, CHAIN AND PROTECTOR CAP

UNLESS OTHERWISE SPECIFIED DIMS ARE IN INCHES.
TOLERANCES ARE:

0.X ±0.015 ANGLES FRACTIONS 63/ ✓
 0.XX ±0.010 ± 0.5° ± 1/64
 0.XXX ±0.005

INTERPRET DIM AND TOL PER ASME 14.5

THIRD ANGLE PROJECTION.



<CR> KEY CHARACTERISTICS

<MA> PER CORP. DOC: ESR-001

NO. -0-

MH MOUNTAIN HIGH E&S CO. REDMOND, OR. USA

ISSUED:	08-13-99	MATERIAL:	NOTE 1
DRAWN:	PLM	FINISH:	NOTE 2
ENGINEER:	PLM	CLEAN:	NOTE 3
APPR:	-	MARKING:	NOTE 4

ASSY, CGA540-N/AN800 (SCD)

DWG. #: TA54-102

REV A

SIZE A

SHEET 1 OF 1

DO NOT SCALE DRAWING