

4

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## NOTES:

1. MATERIAL: BRASS AND COPPER.; WEIGHT: 0.23 Kg. (6 Oz.)
2. FINISH: NONE.
3. CLEAN: UNLESS OTHERWISE SPECIFIED, PER AIR-1176A SEC. 5
4. MARKING: UNLESS OTHERWISE SPECIFIED, PER IN-HOUSE DOC. ESR-005.

REMOVE ALL BURRS &amp; SHARP EDGES

## REVISION HISTORY

REV	DATE	E. C. O. / APPR.	NOTES
A	02-12-01	PLM.	ADDED CHAIN & CAP ASSY.

D

D

C

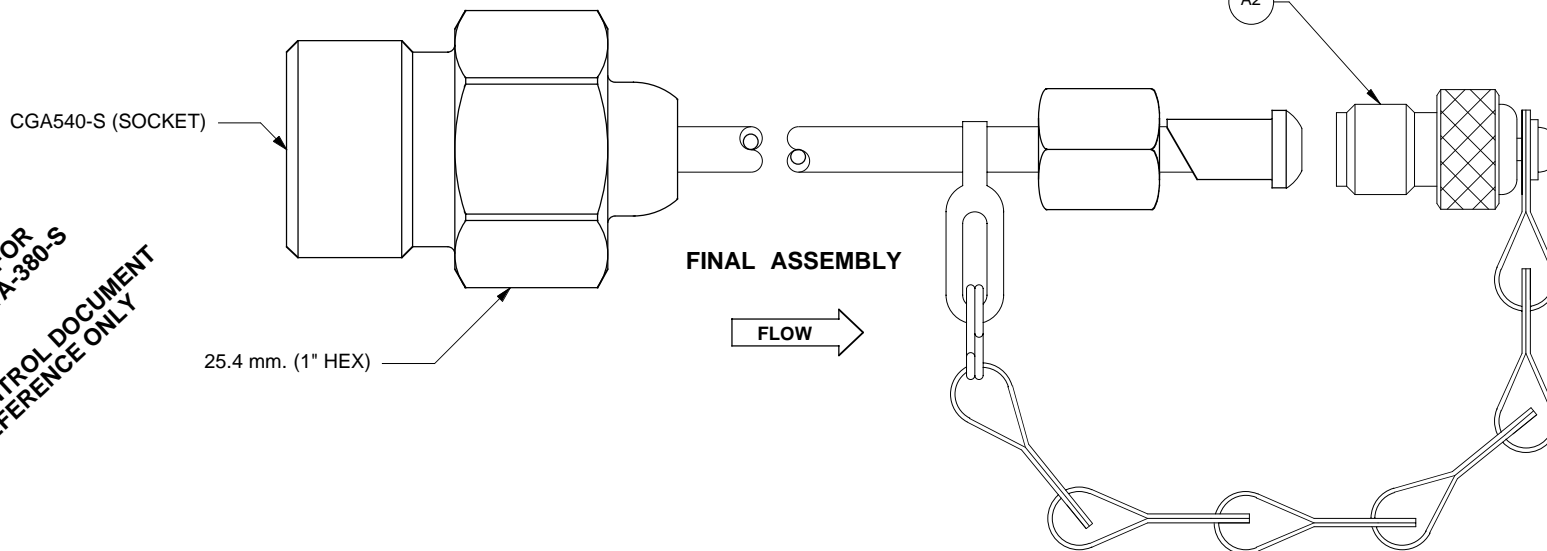
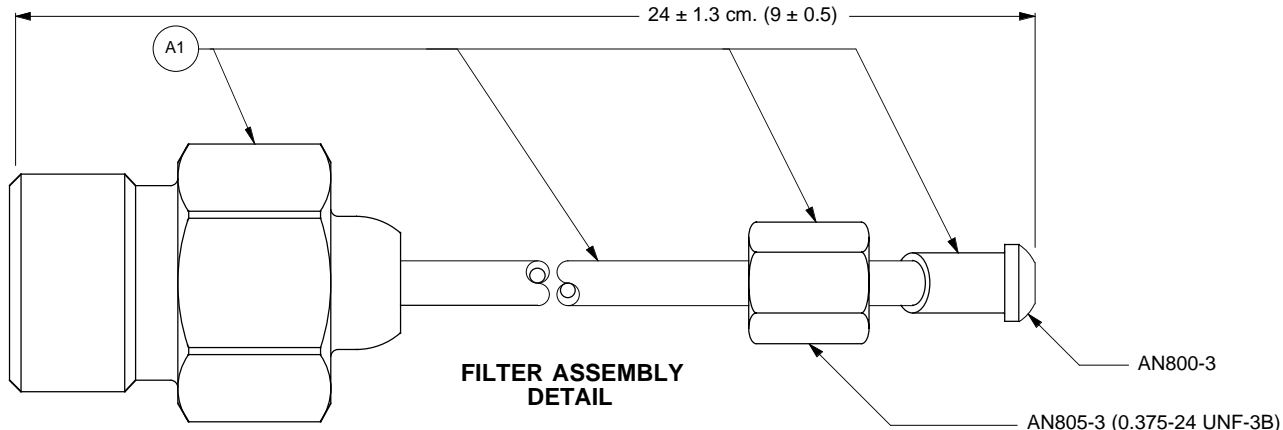
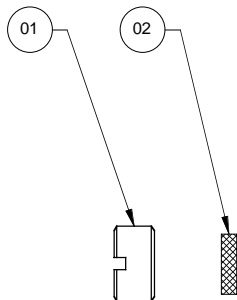
C

B

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A



**ASSY. DETAIL FOR  
PRODUCT PIN TA-380-S  
SOURCE CONTROL DOCUMENT  
FOR REFERENCE ONLY**

REF	QTY	DWG / PART NO.	REV	SUB-ASSY.	NOMENCLATURE
01	01	RG10-202	A	-	SETSCREW, HOLLOW
02	01	9025-003	-	-	FILTER
A1	01	-	-	TA54-103	ASSY, TUBE CGA540S/AN800
A2	01	-	-	CP01-101	ASSY, CHAIN AND PROTECTOR CAP

## ASSEMBLY NOTES:

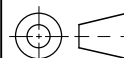
- A.. INSERT FILTER (ITEM 02) AND SETSCREW (ITEM 01). TORQUE TO 12-16 LB-IN.

UNLESS OTHERWISE SPECIFIED DIMS ARE IN INCHES.

TOLERANCES ARE:

0.X ±0.015 ANGLES FRACTIONS 63/√  
 0.XX ±0.010 ± 0.5° ± 1/64  
 0.XXX ±0.005

INTERPRET DIM AND TOL PER ASME Y14.5

THIRD ANGLE  
PROJECTION.

&lt;CR&gt; KEY CHARACTERISTICS

NO.

&lt;MA&gt; PER CORP. DOC: ESR-001

-0-

**MH** MOUNTAIN HIGH  
E&S CO.  
REDMOND, OR. USA

ISSUED: 08-13-99 MATERIAL: NOTE 1

DRAWN: PLM 06-10-99 FINISH: NOTE 2

ENGINEER: PLM 06-10-99 CLEAN: NOTE 3

APPR: PLM 08-13-99 MARKING: NOTE 4

ASSY, CGA540-S/AN800 (SCD)

DWG. #: TA54-104

REV A

SIZE A

SHEET 1 OF 1

DO NOT SCALE DRAWING

4

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